

**WHAT IS CLAIMED IS:**

1. A bi-functional nonwoven fabric wipe, comprising:  
a hydroentangled composite fibrous matrix having first and second  
opposite expansive surfaces,  
5 said first expansive surface being provided by a first outer layer of said  
composite fibrous matrix, and exhibiting a relatively soft, smooth surface  
texture,  
10 said second expansive surface being provided by a second outer layer of  
said composite fibrous matrix, and exhibiting a relatively abrasive surface  
texture,  
15 whereby the differing surface textures of said opposite expansive surface  
provide bi-functional characteristics for said wipe.

2. A bi-functional nonwoven fabric wipe in accordance with claim 1,  
wherein:  
15 said first and second expansive surfaces of said composite fiber matrix  
are of differing colors.

3. A bi-functional nonwoven fabric wipe in accordance with claim 2,  
wherein:  
20 said differing colors of said first and second expansive surfaces comprise  
colored fibrous elements provided in one of said first and second outer layers of  
said composite fibrous matrix.

4. A bi-functional nonwoven fabric wipe in accordance with claim 2,  
wherein:  
25 said differing colors of said first and second expansive surfaces comprise  
a colored binder composition applied to said second expansive surface, said  
binder composition enhancing surface abrasiveness of said second expansive  
surface.

5. A bi-functional nonwoven fabric wipe in accordance with claim 1,  
including:  
30 a binder composition applied to said second expansive surface for  
enhancing surface abrasiveness of said second expansive surface.

6. A bi-functional nonwoven fabric wipe in accordance with claim 5, wherein:

    said binder composition is scatter-applied.

7. A bi-functional nonwoven fabric wipe in accordance with claim 5, wherein:

    said binder composition is pattern-applied.

8. A bi-functional nonwoven fabric wipe in accordance with claim 1, wherein:

    said first outer layer of said composite fibrous matrix substantially entirely comprises cellulosic fibrous material, and said second outer layer comprises a blend of cellulosic fibrous material and synthetic fibrous material.

9. A bi-functional nonwoven fabric wipe in accordance with claim 8, wherein:

    said cellulosic fibrous material consists essentially of rayon fibers.

10. A bi-functional nonwoven fabric wipe in accordance with claim 8, wherein:

    said blend comprises rayon fibrous material and PET fibrous material.

11. A bi-functional nonwoven fabric wipe in accordance with claim 1, wherein:

20      said composite fibrous matrix further comprises an intermediate layer positioned between said first and second outer layer.

12. A bi-functional nonwoven fabric wipe in accordance with claim 11, wherein:

25      said intermediate layer consists essentially of synthetic fibers, each of said first and second outer layers comprising cellulosic fibers.

13. A bi-functional nonwoven fabric wipe in accordance with claim 11, wherein:

    said first outer layer consists essentially of rayon fibers, and said second outer layer comprises a blend of PET fibers and rayon fibers.

30      14. A bi-functional nonwoven fabric wipe in accordance with claim 11, including:

a binder composition applied to said second expansive surface of said second outer layer for enhancing surface abrasiveness.

15. A bi-functional nonwoven fabric wipe in accordance with claim 1, wherein:

5 said fabric wipe is apertured.